

SEE MOBILITY E-VOLV(E)ING:

Smart Components for the Software-Defined Vehicle of the Future



**HiPE**

High Performance Power Electronics Integrations

Advanced Chassis Actuators with 400V GaN Power Electronics

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This Work

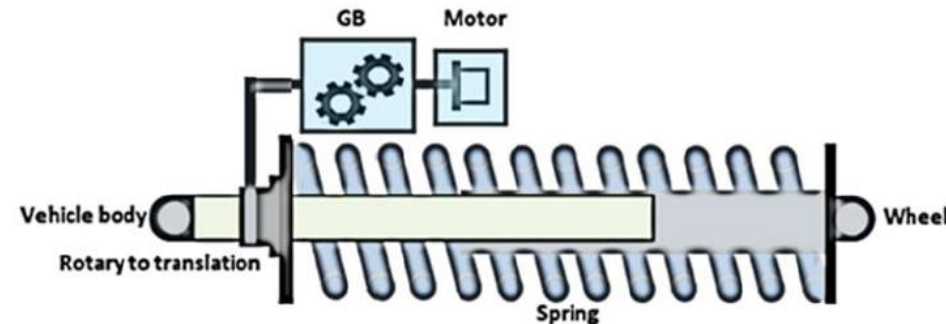


- This work is proposing an **electro-mechanical levelling system** based on WBG power electronic.
- The system is currently under development in the framework of the HiPE project. This presentation aims to motivate the choice of the technology and to show some preliminary simulation results
- Motivations:
 - A levelling device can enhance **EV's range** of autonomy by optimizing the height to appropriate driving situation
 - Electro-mechanical systems are novel and show the advantages to be **compact, less complex and cheaper** compared to hydraulic, pneumatic (air springs) or hydro-pneumatic systems (accumulators)
 - HV devices avoid voltage conversion
 - **GaN inverter improve efficiency**

Concept



- Mechanical sub-system
 - The system consist of an actuator placed at each corner of the car
 - It is acting like a variable spacer, mounted between the top mount and the upper spring seat of the shock absorber
 - It is made of an electric motor, gear boxes and rotary to linear translation mechanism
 - The motor drive read the position and regulate the height according to the driver request, via a torque/current to the motor to provide force to lift the car



Concept



- Mission profile
 - The typical usage of the system will be:
 - On the **rear axle** to compensate for trunk loading, to improve comfort, maintain ground clearance and to ensure efficient passive cooling of the battery
 - On the **front axle** to adjust clearance for speed bumps and driveways;
 - On **both axle**: to lower the vehicle on highways and reduce drag coefficient and increase the range of autonomy.
 - HV system cannot be located in the wheel arches for safety reasons. The electronics will mostly operate in an environment exposed to moderate temperature (max 70°C) but without air flow to dissipate the heat. This motivate further the need for a highly efficient power electronics to reduce the heat dissipated by the system
 - The changes will be manually selected by the user with a maximum of few time per minute. The duty cycle is therefore not very intense for the power stage



Concept

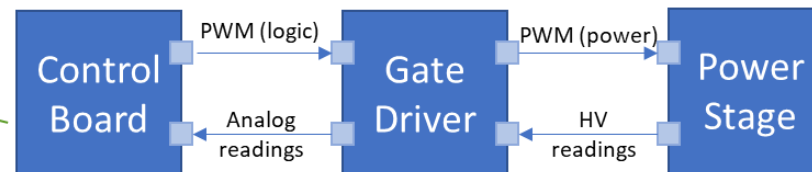


- Motor drive

- Structured in a **modular** way to be easily adapted to different applications
- Composed of three separate blocks
 - The Control Board
 - The Gate-Driver Board
 - The Power Stage

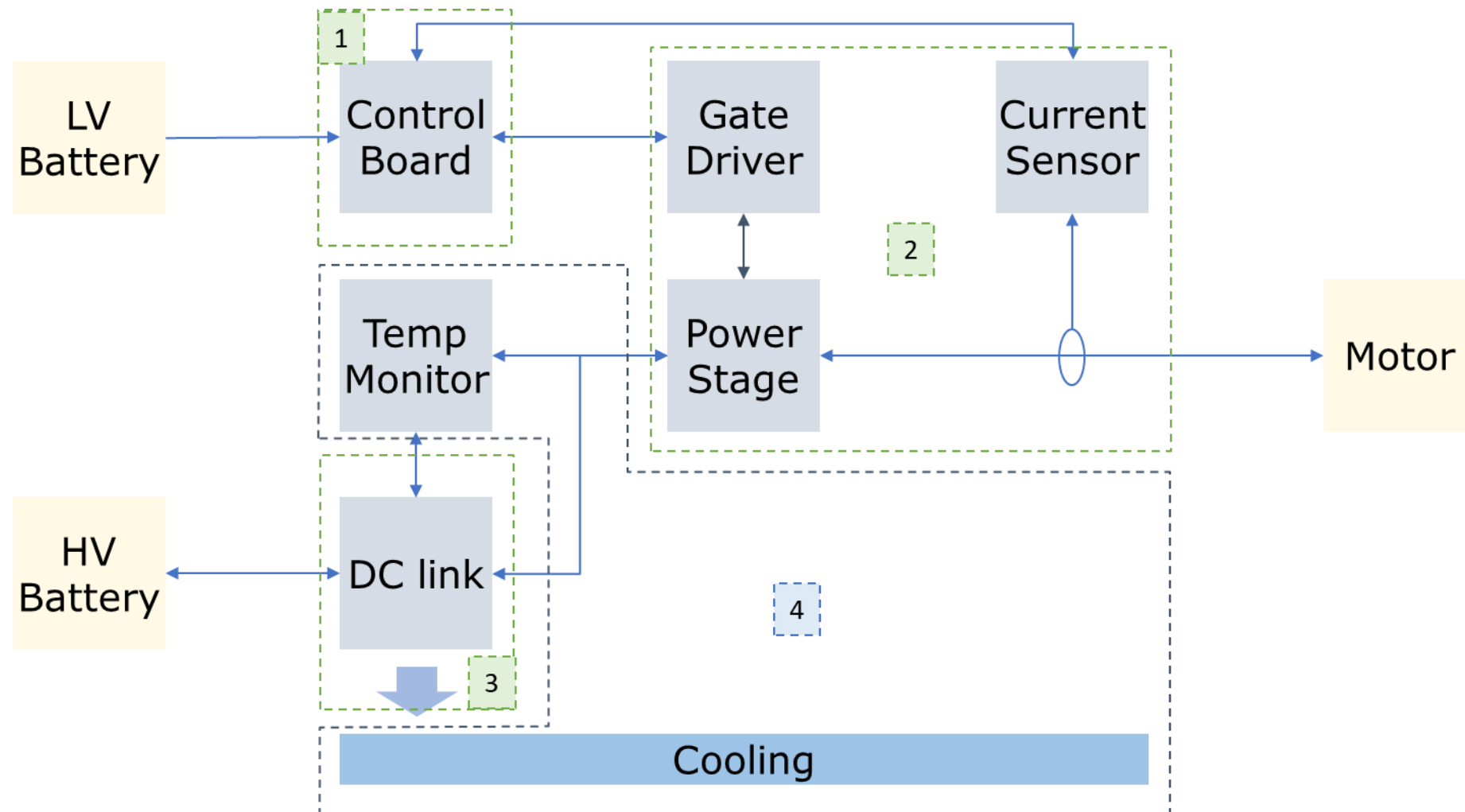
- Two different power stages for comparison
 - Silicon based
 - GaN based

- Based on automotive-grade microcontroller
- Integrating safety functionalities (native ASIL-B)
- External communication interfaces
- Sensor conditioning



- Signal adaptation between uC and power stage
- High-voltage insulation

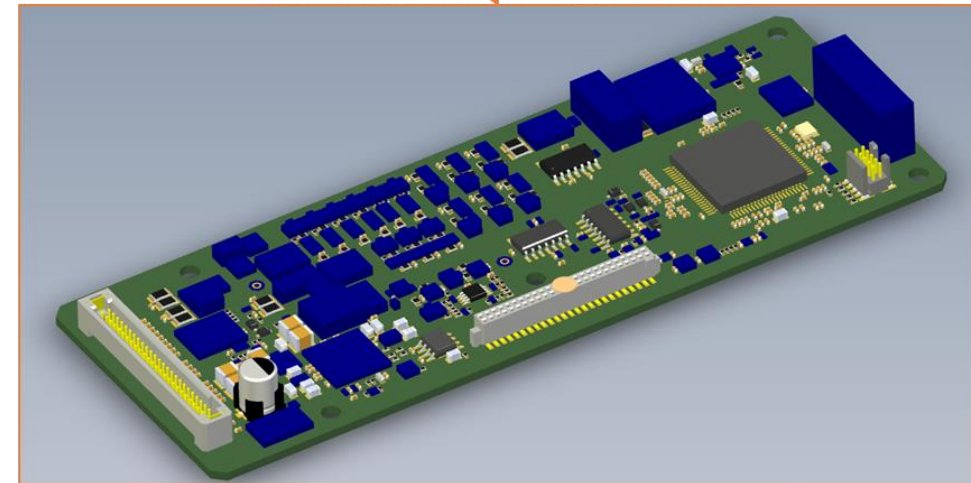
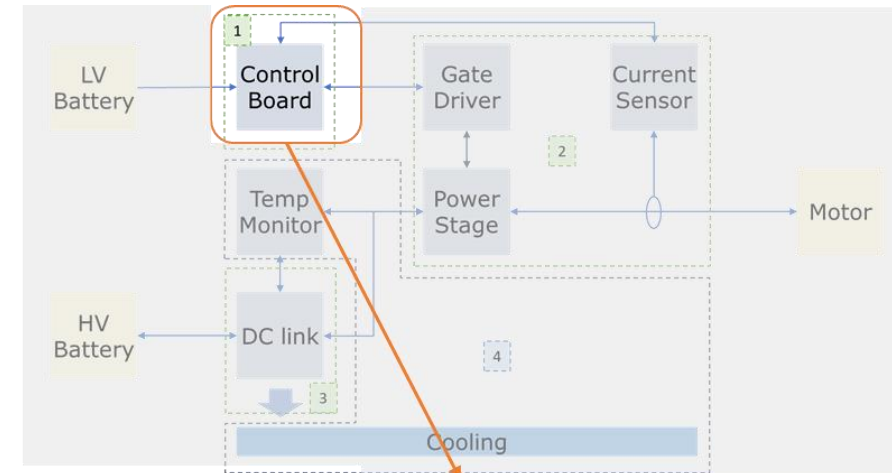
HV Inverter Architecture



1. Control Board



- Digital subsystem
 - Under development
 - Based on NXP's S32K3 microcontrollers (ARM core for automotive application)
 - Flexible I/Os for easing the **reuse** of the control platform
- PCB
 - Schematic entry: **Completed**
 - Layout: **Completed**
- Schedule
 - First prototypes available for internal testing: **August 2024**
 - Board testing: **Completed successfully**

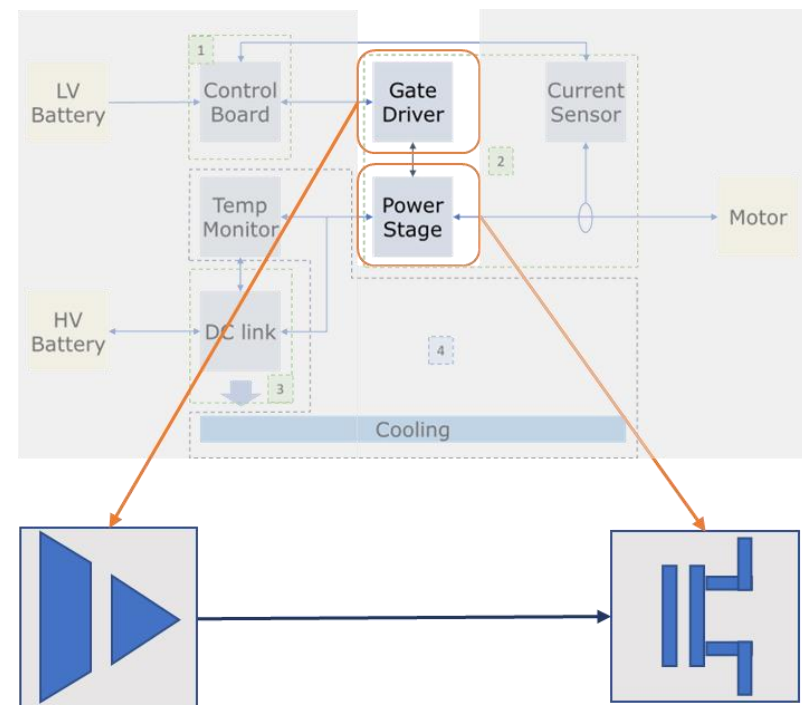


3D of the board in production



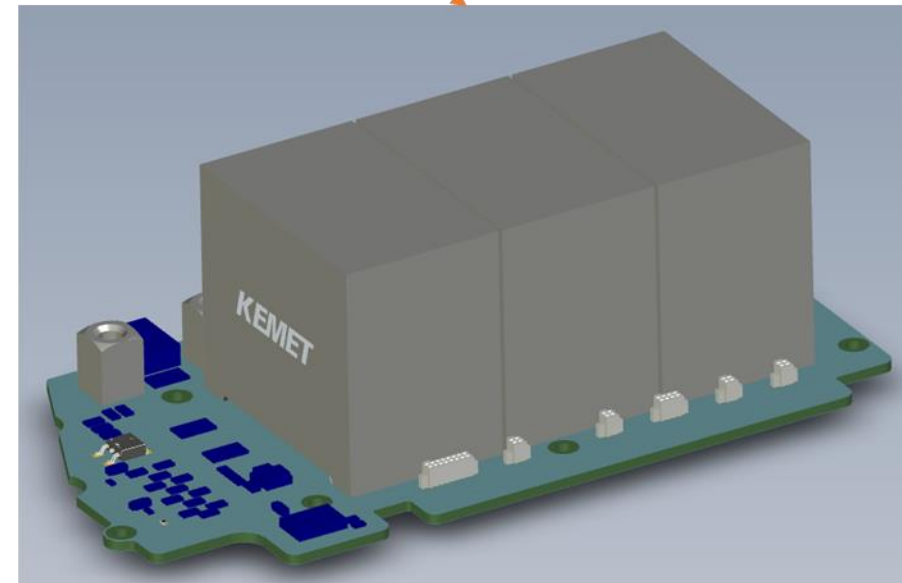
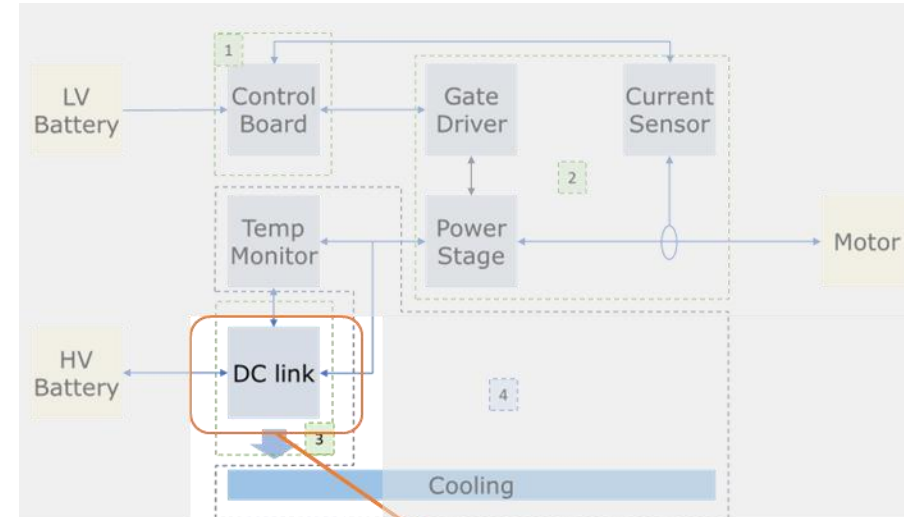
2. Power Stage + Gate Driver

- Design
 - Simulation: completed
 - Architectural design: completed
 - Component Selection: completed
- PCB
 - Gate Driver
 - Schematic entry: Completed
 - Layout: Completed
 - Power Stage
 - Schematic entry: Completed
 - Layout: To be finalised
- Schedule
 - First prototypes (Gate Driver): Received, to be tested
 - First prototypes (Gate Driver): End of 202



3. DC-Link

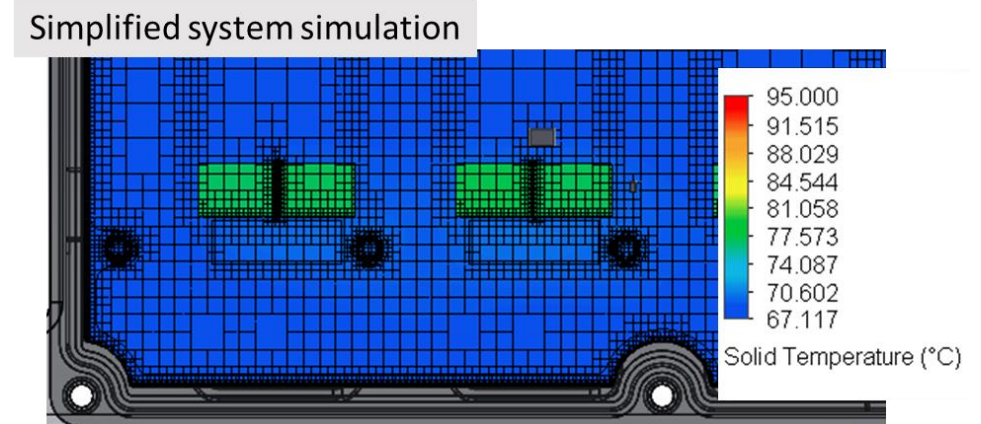
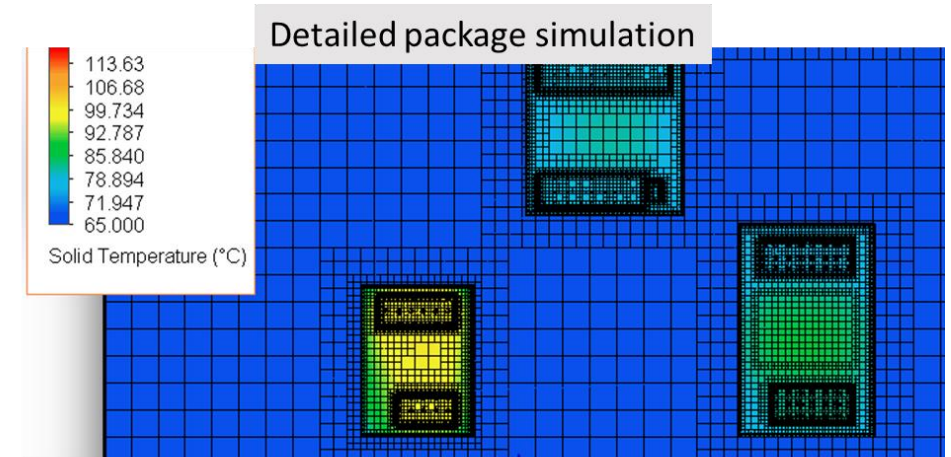
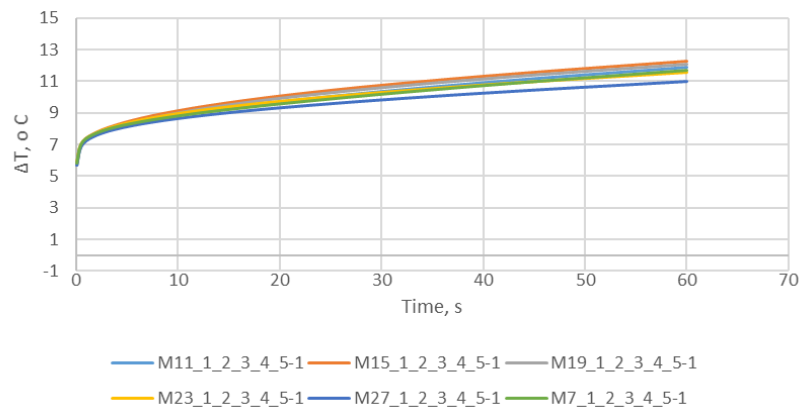
- Capacitor sizing has been done according to electrical and thermal constraints
- A hybrid architecture, based on film and ceramic devices, has been studied to conjugate
 - low impedance at high frequency
 - high current capability
 - a reasonable cost
- Schedule
 - Device selection: **Completed**
 - First prototypes: **September 2024**
(assembled on the power stage)
 - Testing: **Ongoing**



4. Cooling System



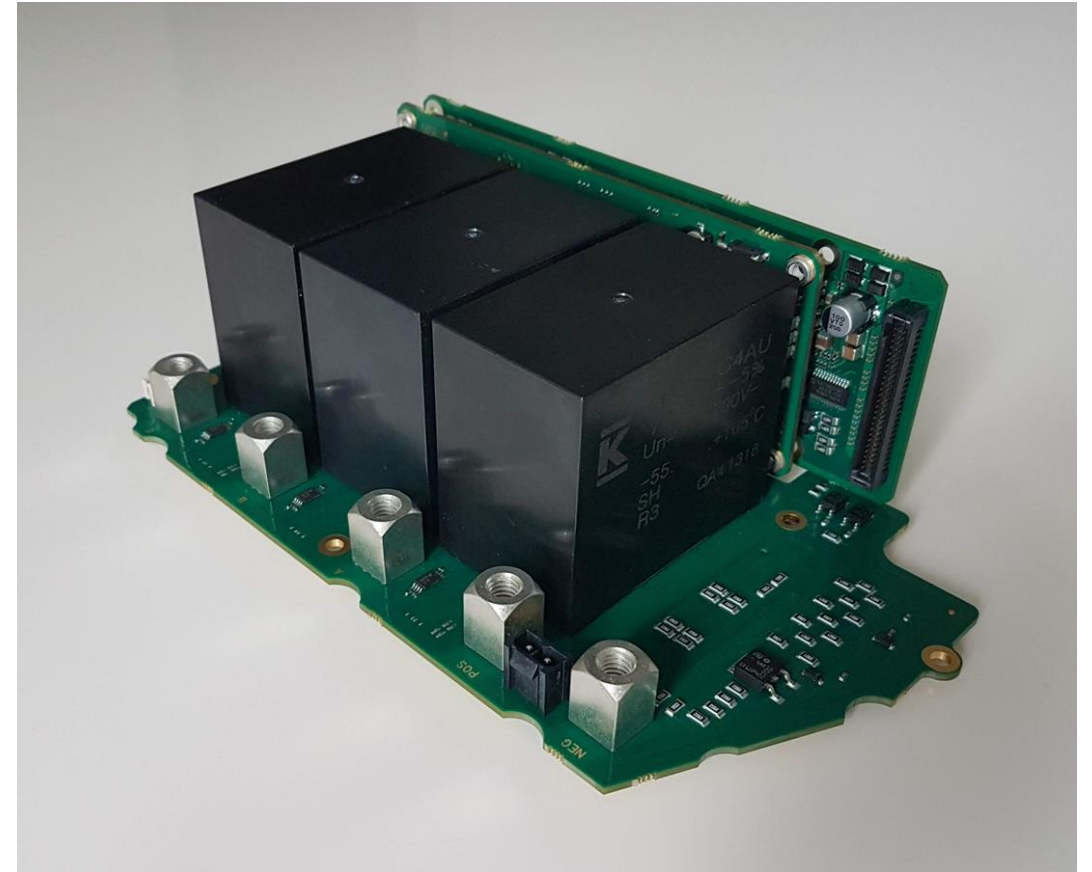
- Only air-cooling will be available for this application
- Transient simulation to emulate the usage
- Cooling properties studied in WP6
- Scheduling:
 - Simulation activity: **Completed**
 - Mechanical design: **Completed**
 - Final report: **Part of D6.2**



First Prototype

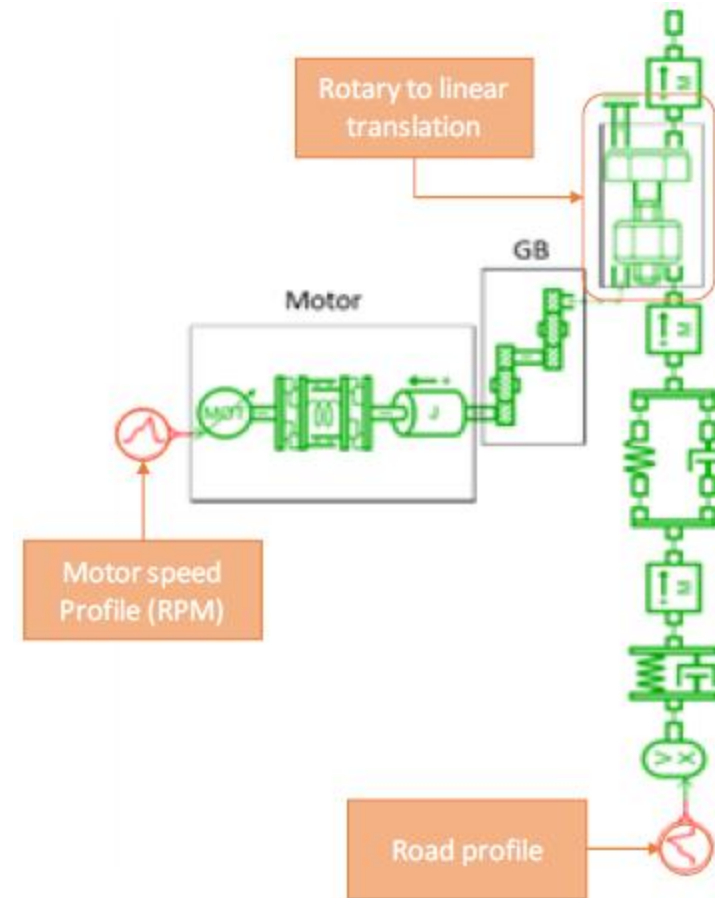


- The first prototype has been (partially) realised (the final power stage is still on the way).
- It will go in the testing phase very soon to check if expected performance have been achieved.
- Expected performances:
 - Operating Voltage: 350 – 450 V
 - Switching frequency: 20k Hz
 - Output current (rms, cont.): 50 A
 - Output current (rms, peak): 150 A



Simulations

- Electro-mechanical device
 - The full model is developed with Amesim software
 - The motor, gear box and rotary to linear translation mechanism are connected to a quarter car
 - The system is sized to lift a typical **light SUV at 10 mm/s** in each direction
 - **INPUTS:** the user profile is translated to a motor speed profile (in RPM) and is working under a certain road profile
 - **OUTPUTS:** related torque and power request



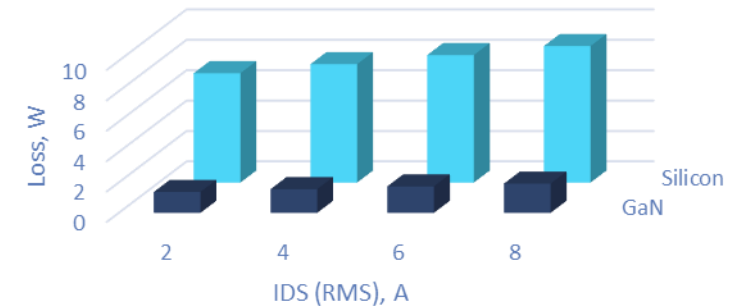
Simulations



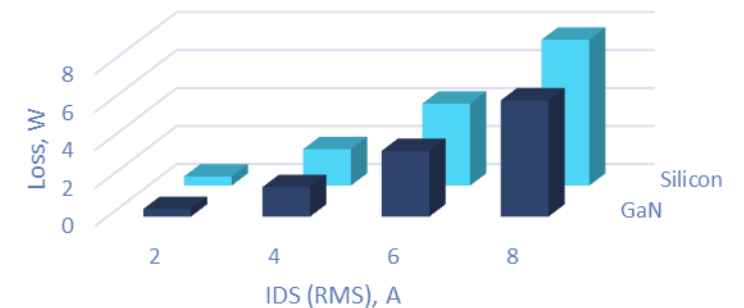
- Electronics

- Two different power stages, one silicon-based, one GaN-based
- To compare these implementation an accurate thermal model is needed
- Losses
 - Conduction losses have been extracted from datasheet parameters
 - Switching losses have been extracted from SPICE models
- Both power stages have been described inside the SimPLE modelling environment and simulated to estimate power losses and junction temperature
- The net result is shown in the graph aside: up to 85% reduction in the switching losses and up to 20% reduction in conduction losses

Switching Losses



Conduction Losses

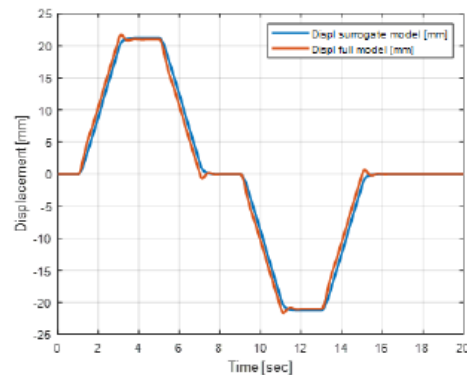


Simulations

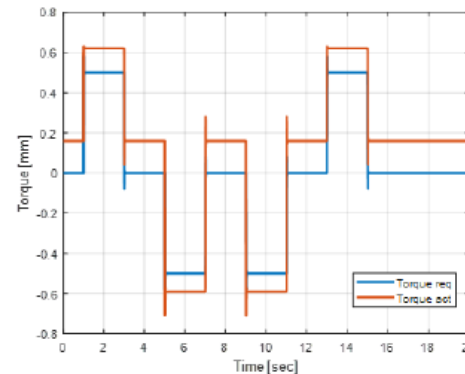


- Results

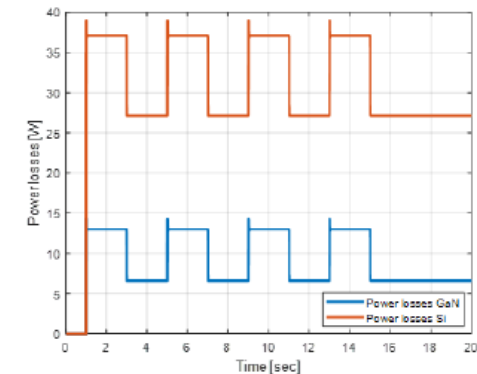
- Examples of system-level simulation showing:
 - The displacement request profile (a)
 - The torque delivered (b)
 - The power loss of the motor drive (c)
- Good agreement between the full models and the combined surrogate model
- It shows the potential of **high-level simulation model to evaluate complex behavior** and estimating functional details of subparts



(a)



(b)



(c)



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High Performance Power Electronics Integrations

Thank you!

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